



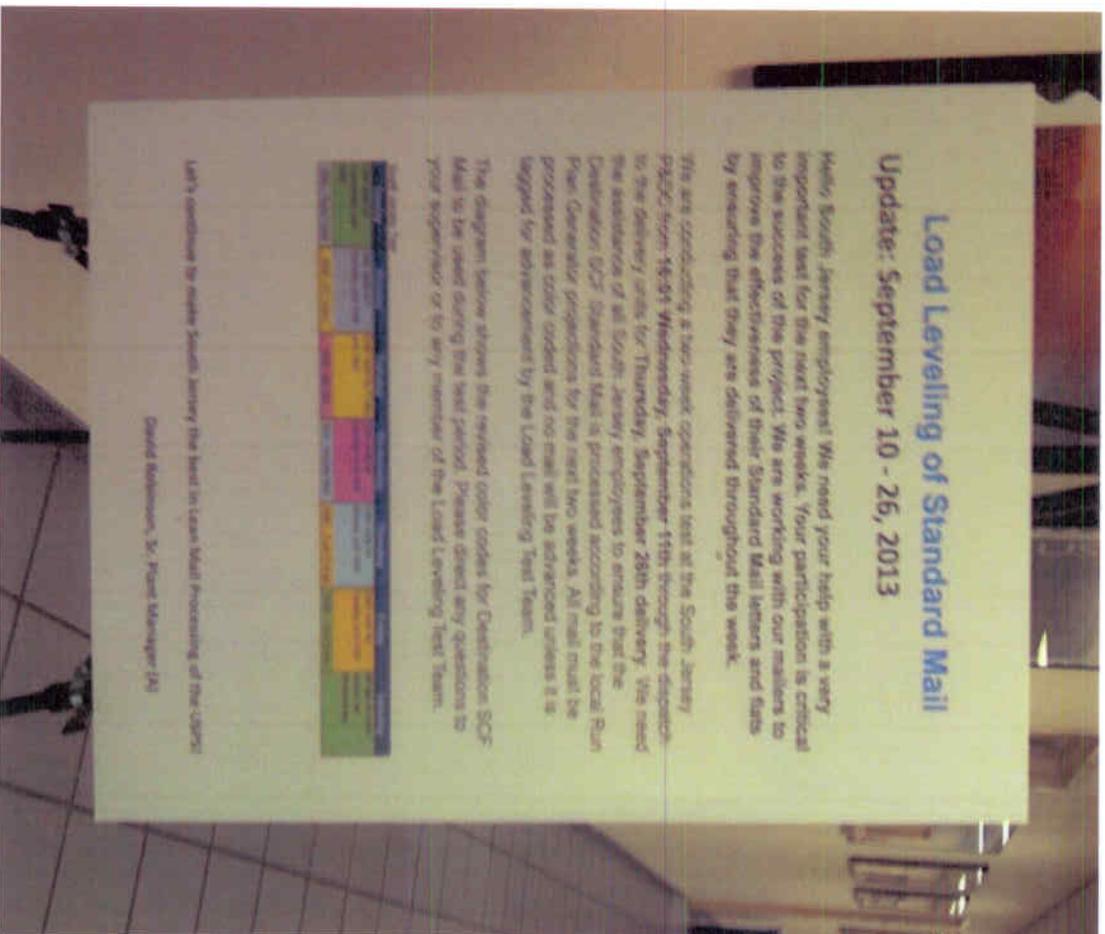
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South Jersey Load Leveling Test

MTAC Meeting 10/2/2013



Load Leveling Standard Mail Test



- South Jersey Plant
- Product of MTAC Workgroup 157
- Test dates
9/10/13 – 9/26/13

<u>SJ Plant Supports</u>		#
Post Offices		159
City Delivery Offices		45
City Routes		1050
Rural Routes		441



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Load Leveling Concept

Current color coding policy uses Sunday as a “day” when computing the intended delivery day. For destinating SCF (DSCF) mail this results in 2 days of receipt being scheduled for Monday delivery

Sunday	Monday	Tuesday	Wednesday	Thursday	Friday	Saturday
Color code for Wednesday until 1600	Color code for Thursday until 1600	Color code for Friday until 1600	Color code for Saturday until 1600	All Day is color coded for Monday	Color code for Monday until 1600	Color code for Tuesday until 1600
1600 - Thurs Violet	1600 - Fri Yellow	1600- Sat Pink	1600 - Monday		1600 - Tues Orange	1600 - Wed Green

Revised color coding policy will not include Sunday as a “day” when calculating the delivery day. For destinating SCF (DSCF) mail results in 2 days of receipt being scheduled for Wednesday delivery and moves one of the heaviest receipt days (Friday) to Tuesday delivery.

Sunday	Monday	Tuesday	Wednesday	Thursday	Friday	Saturday
Color code for Wednesday until 1600	Color code for Thursday until 1600	Color code for Friday until 1600	Color code for Saturday until 1600	Color code for Monday until 1600	Color code for Tuesday until 1600	All day is colored for Wednesday
1600 - Thurs Violet	1600 - Fri Yellow	1600- Sat Pink	1600 - Monday Blue	1600 - Tues Orange	1600 - Wed Green	



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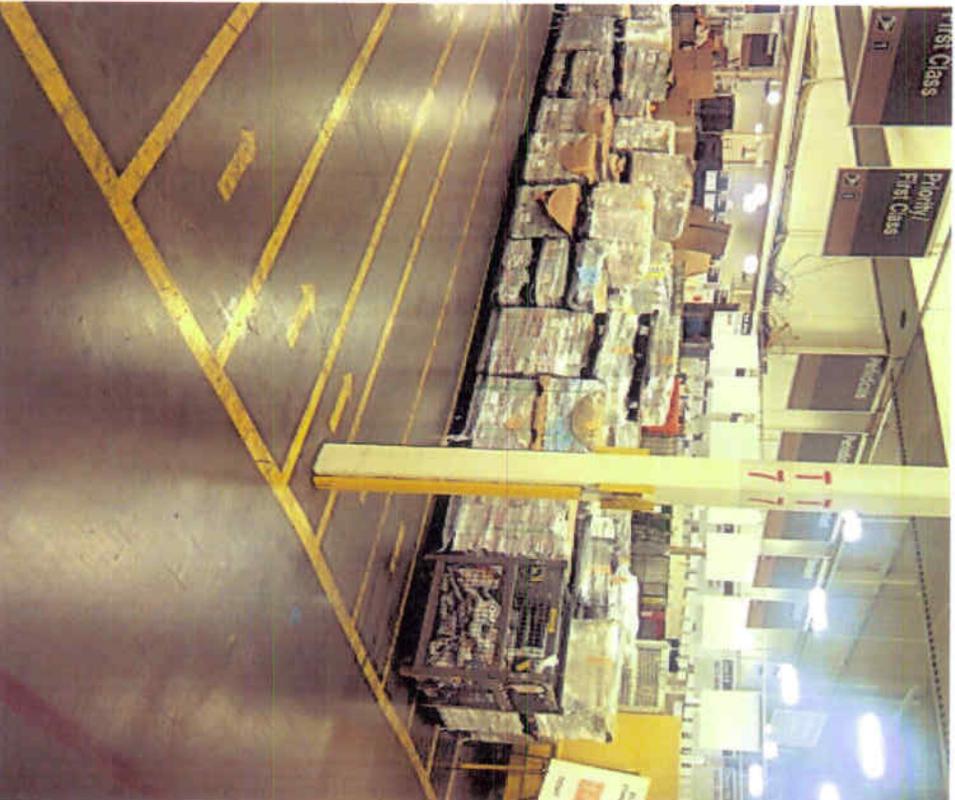
LOAD LEVELING COLOR TEST		
TEST PERIOD 07/11 16:00 TO 07/25 16:00		
TEST TEMPORARY STANDARD MAIL COLOR TEST		
AADC,IP&D/FASF M&P/CI/MP/FC/SPC CSP/F/L&DC		
DESTINATING AADC, ADC, SCF 3-DIGIT, 5-DIGIT, CRT DELIVERY MATRIX		
DAY OF RECEIPT	COLOR CODE APPLIED	THREE DAY DELIVERY
SAT	GREEN	WED
SUN	GREEN	WED
MON	VOLET	WED
TUE	YELLOW	THU
WED	YELLOW	FRI
THU	PINK	FRI
FRI	BLUE	SAT
FRI	ORANGE	TUE

- Trained Expeditors, Mail Handlers on new color code schema
- Changed all Signage
- Developed comprehensive plan with local site to segregate mail by color code, stage at plant and deliver day certain
- Strict adherence to RPPGs allowed us to control what mail was advanced by sort program



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Load Leveling Standard Mail Test



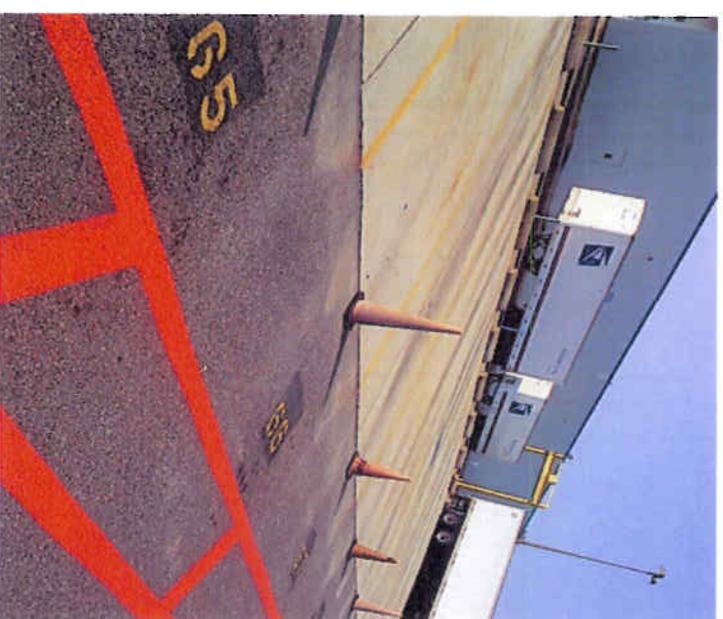
- Mail was staged on the floor and in trailers
- Used signage and caution tape to inhibit accidental induction of the standard on the wrong day



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Load Leveling Standard Mail Test

- Trailers were loaded sealed and inventoried every four hours.
- Parking lot was painted red where our 11 trailers were stored.





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The Results



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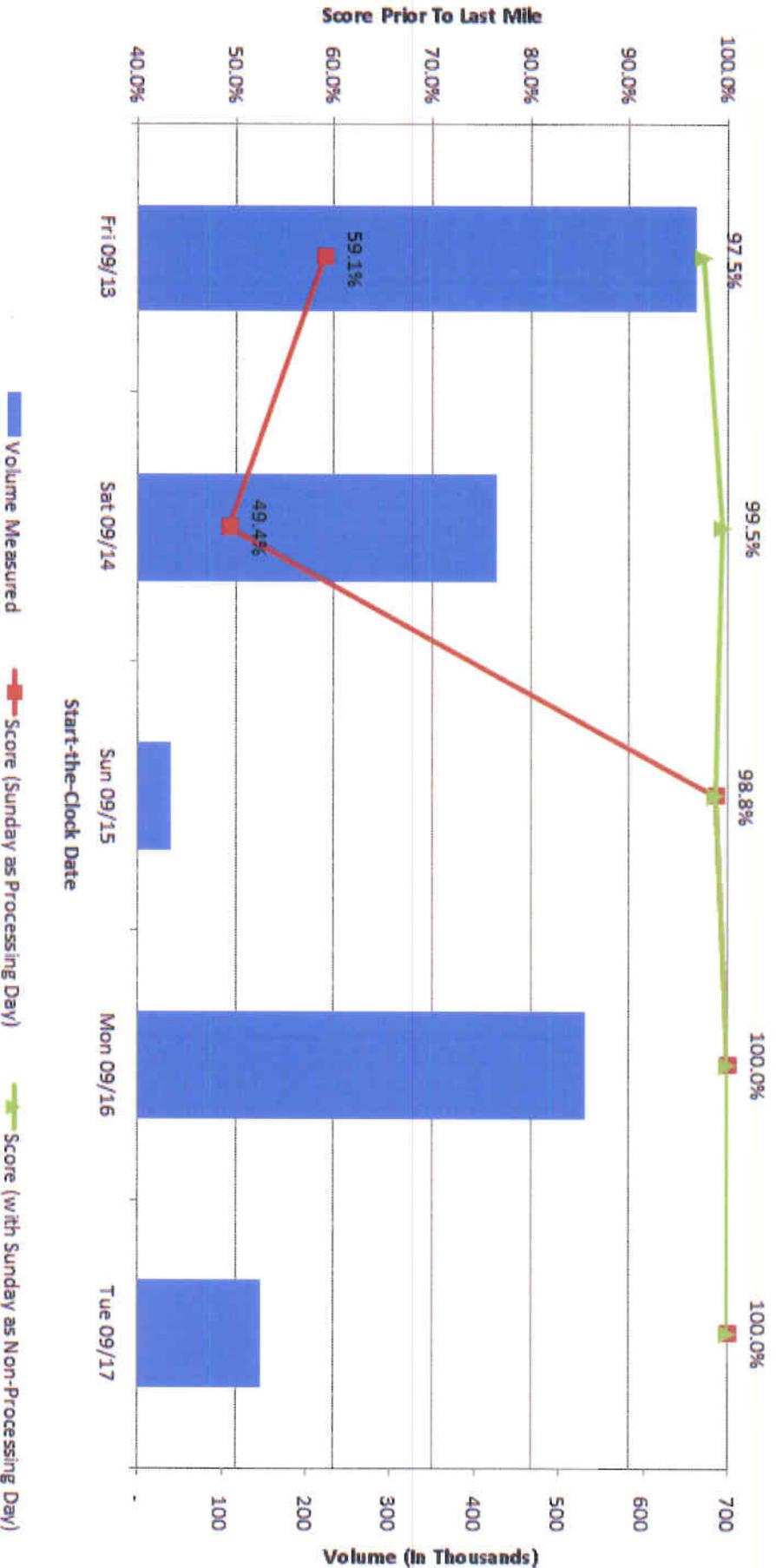
Load Leveling Standard Test Results

- Load leveling across days of the weeks achieved
- Excellent Carrier results
- Perfect knowledge of next day's production runs – strengthens use of RPG and facilitates conversation with employees on work expectations
- Outgoing clearance earlier on Monday
 - 80% cancelled by 2000 on 9/16
 - 83% cancelled by 2000 on 9/23
- Earlier VAP into THS



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Volume Shift and Improved Service

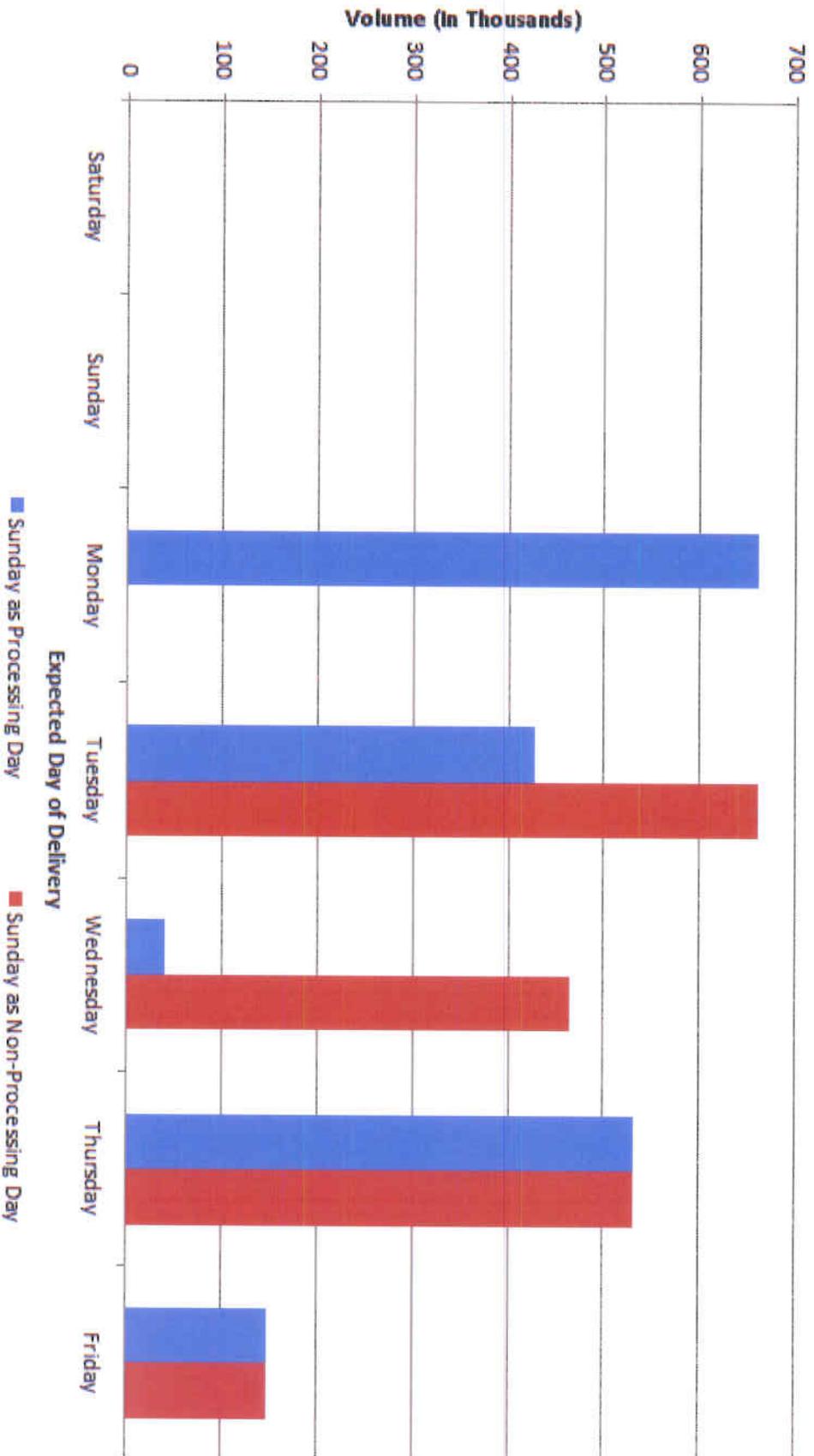


Significant increase in scores observed for Start-the-Clock dates of Friday 9/13 and Saturday 9/14 for the South Jersey operations test.



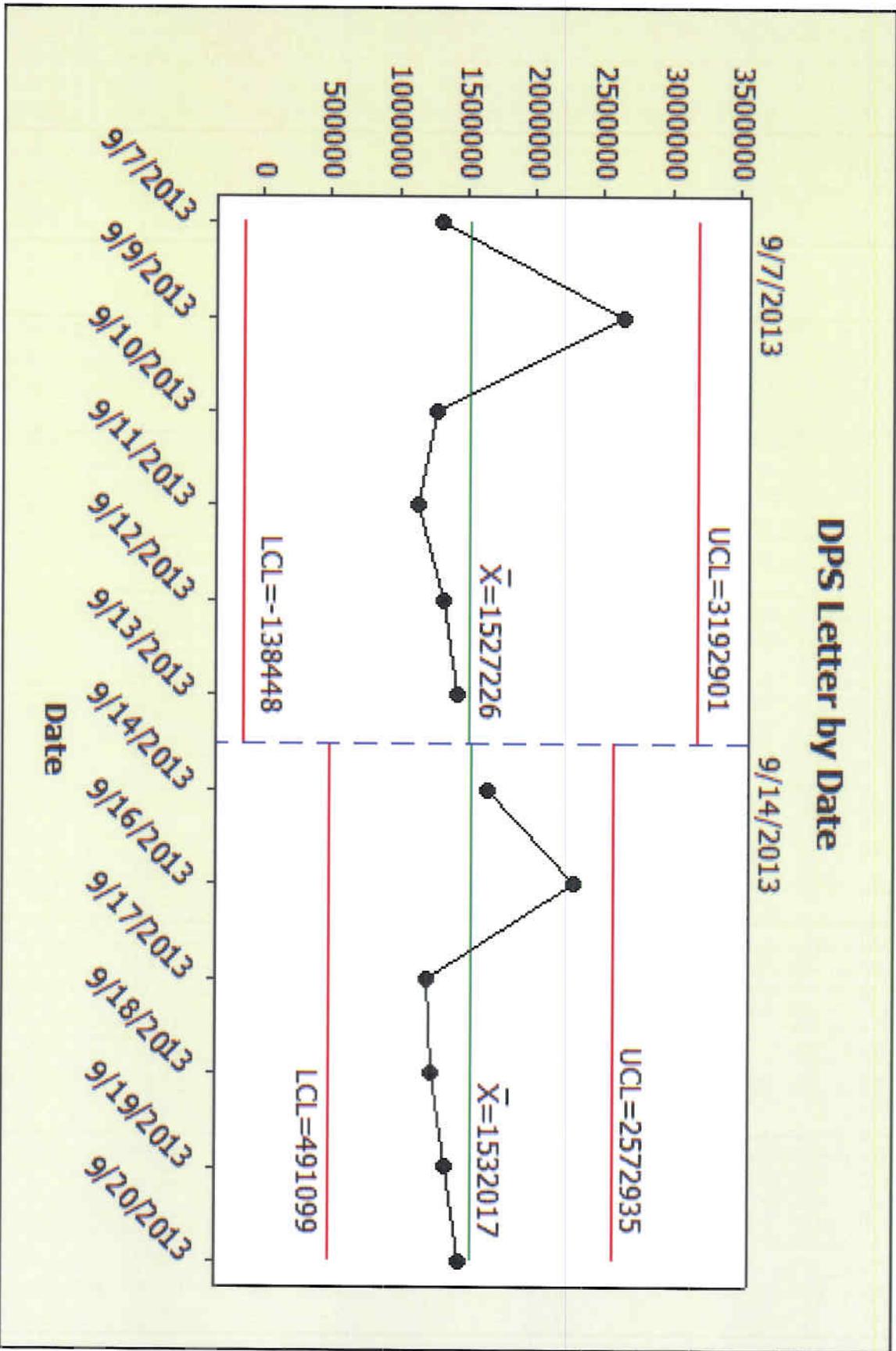
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Volume Shifts





Carrier Volumes – detailed DPS

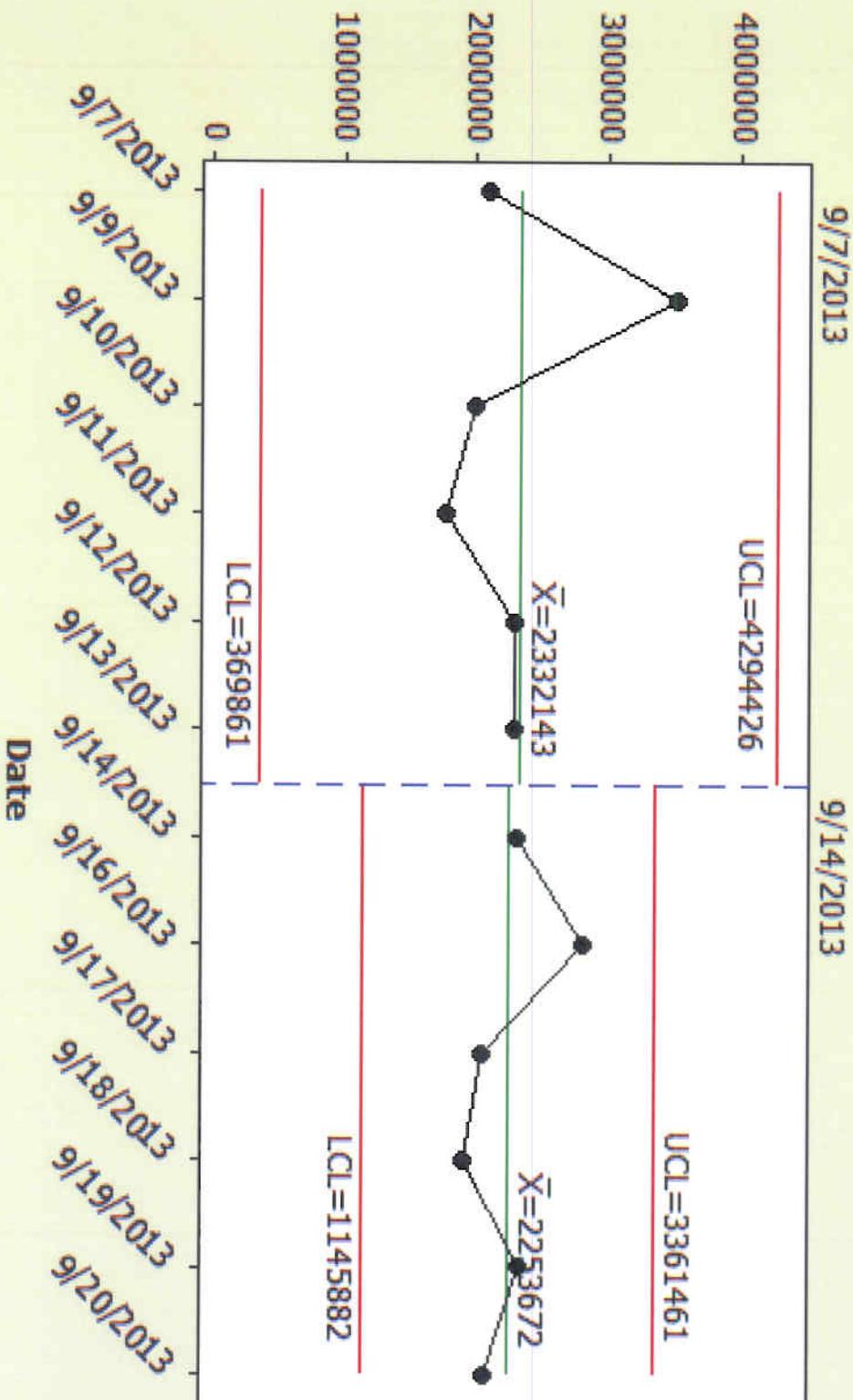




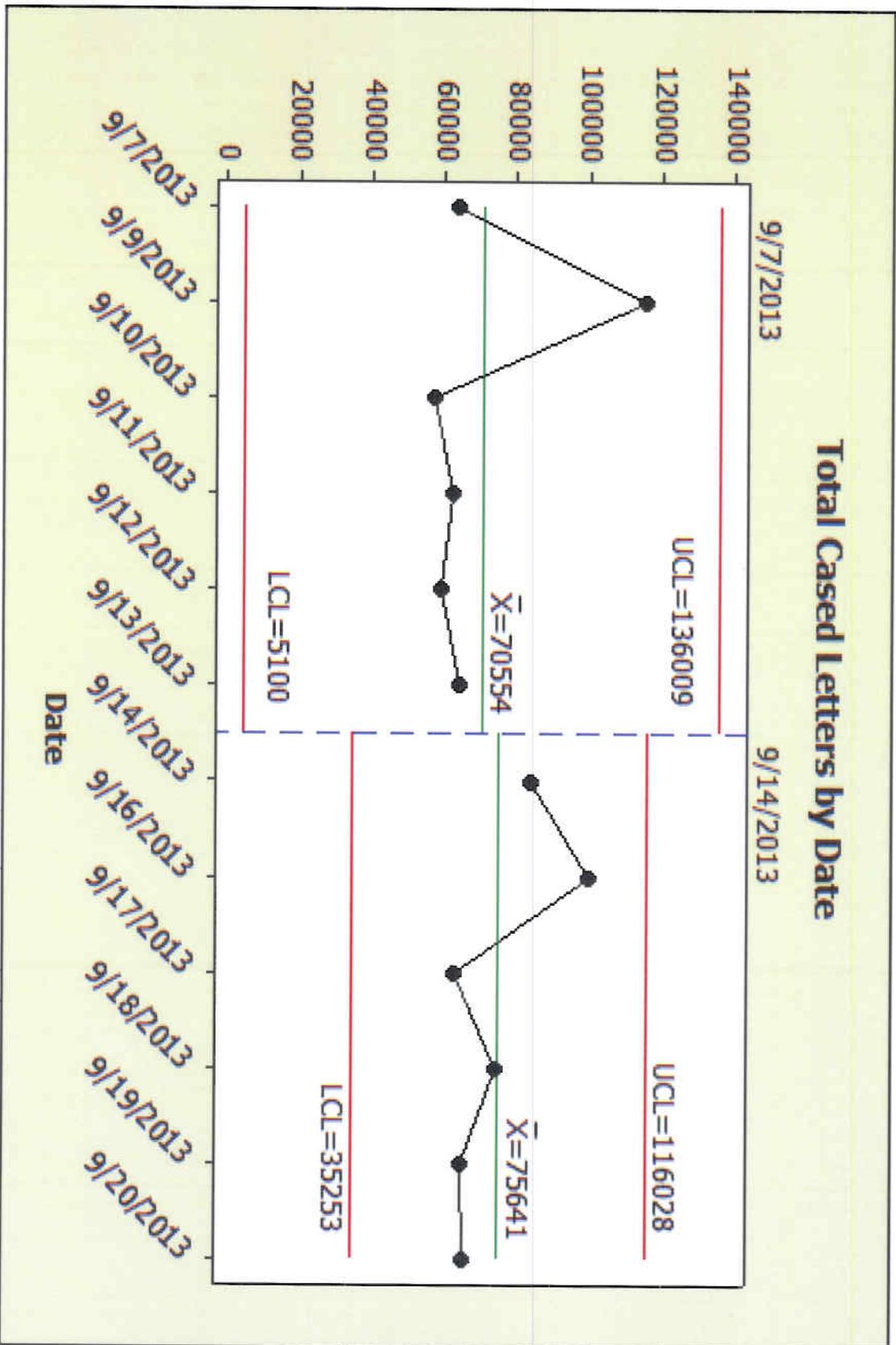
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Carrier Volumes – Total Delivered Volume

Total Volume Delivered by Date



Carrier Volumes – detailed Cased letters

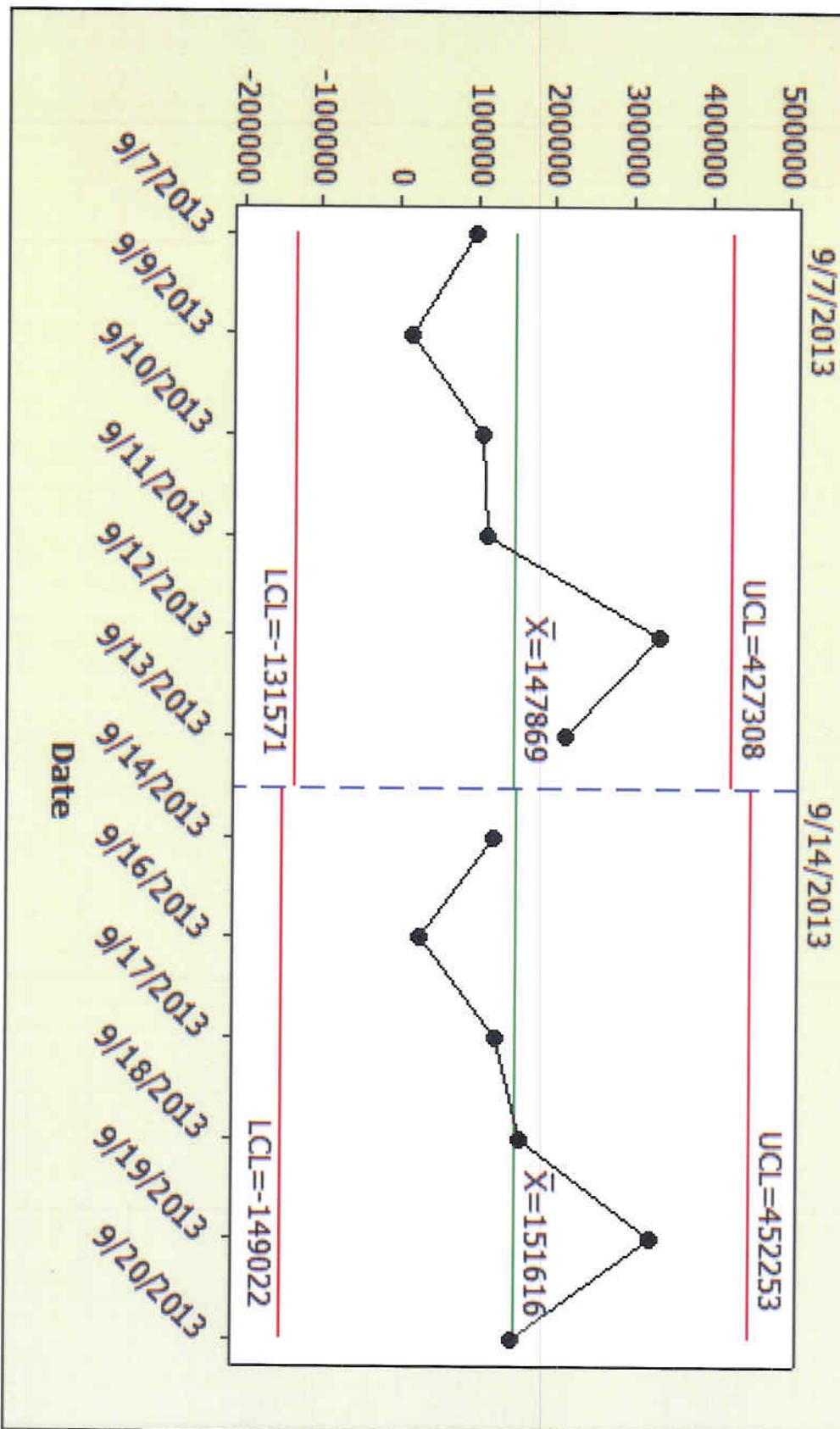




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Carrier Volumes – detailed Sequence Mail

Sequence Mail Deliv by Date



Next Steps