

## GAINING / OTHER SITE MAINTENANCE STAFFING CRITERIA

Maintenance staffing totals were determined using the HQ major MPE set along with the following assumptions.

1. AFCS: Assume 6 day operation. If you add or delete machines ensure that you add or delete a corresponding BDS and VFS. Adjust the AFCS Test Deck entry as needed. If all AFCS equipment is being removed then ensure all supporting equipment is deleted as well: LMS, DPRC, AFCS Test Deck, BDS, VFS, Barney VFS, CANX entries on the 2A or 2C, all AFCS related 2C entries. If there is a need to add AFCS equipment then use AFCS200's.
2. All remaining DBCS equipment will be 3 tour, 7 day operation and/or tier 3 as appropriate.
3. DBCS\_CJ (Phase 2-5), 3 tours, 7 day operation, DBCS\_CJ entries can be deleted but can't be added.
4. DBCS\_CI (OSS Phase 2-5), 3 tours, 7day operation
5. If DBCS entries must be deleted then phase 1 equipment should be deleted first followed by phase 2-5 equipment. Do not delete OSS machines unless the facility has no need for them (No lift platforms; AFCS, DIOSS, CIOSS).
6. If you have to add DBCS equipment add phase 6 machines, 222 stacker.
7. DIOSS: 2 tour, 7 day operation, tier 3 if applicable. If you have to add DIOSS machines add DIOSS D, 222 stacker.
8. CIOSS: 2 tours, 7 day operation, tier 3 if applicable.
9. If you have to add DBCS, DIOSS, or CIOSS machines assume 222 stackers.
10. AFSM100: 3 tours, 7 day operation. Ensure each machine has an AIAFSM and if you add or delete a machine then add or delete an AIAFSM.
11. If you have to add an AFSM100 add AFSM100 with FICS and ATHS.
12. Assume 1 PRS for every 2 AFSM100's.
13. APPS: This machine is site specific in WHEP. If you need to add one choose any site from the drop down menu.
14. SPBS: 6 induction station, 7 day operation. Ensure each machine has an LMS.
15. Remove any CSBCS or UFSM1000 entries.
16. Remove any non-AFSM100 flats cancellers listed on the 2B.
17. Remove or adjust any appropriate 2C items to reflect equipment changes, i.e. if you add or delete SPBS's then ensure you adjust the operational maintenance.
18. Remove any egregious 2C entries.