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POSTAL RATE AND FEE CHANGES, 2001 :

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Docket No. R2001-1

DIRECT TESTIMONY OF MICHAEL W. MILLER ON BEHALF OF UNITED STATES POSTAL SERVICE

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OF	
MICHAEL W. MILL	ER

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AUTOBIOGRAPHICAL SKETCH

My name is Michael W. Miller. I am an Economist in Special Studies at the
United States Postal Service. Special Studies is a unit of the Office of Cost and Rate
Case Development in Finance at Headquarters. I have testified before the Postal Rate
Commission on four separate occasions.

In Docket No. R2000-1, I testified as the direct witness presenting First-Class
 Mail letters/cards and Standard Mail letters mail processing unit cost estimates and
 worksharing related savings estimates. My testimony also included the cost study
 supporting the nonstandard surcharge.

In that same docket, I also testified as a rebuttal witness. My testimony
contested key elements of the worksharing discount proposals presented by several
First-Class Mail intervenors as well as the Office of the Consumer Advocate (OCA).

In Docket No. R97-1, I testified as a direct witness concerning Prepaid Reply Mail
(PRM) and Qualified Business Reply Mail (QBRM) mail processing cost avoidances.

In that same docket, I also testified as a rebuttal witness concerning the CourtesyEnvelope Mail (CEM) proposal presented by the OCA.

21 Prior to joining the Special Studies unit January 1997, I served as an Industrial 22 Engineer at the Margaret L. Sellers Processing and Distribution Center in San Diego, 23 California. In that capacity, I worked on field implementation projects. For example, I 24 was the local coordinator for automation programs in San Diego such as the Remote 25 Bar Coding System (RBCS) and the Delivery Bar Code Sorter (DBCS). I was also 26 responsible for planning the operations for a new Processing and Distribution Center 27 (P&DC) that was activated in 1993. In addition to field work, I have completed detail 28 assignments within the Systems/Process Integration group in Engineering. 29 Prior to joining the Postal Service, I worked as an Industrial Engineer at General

30 Dynamics Space Systems Division, where I developed labor and material cost

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- 1 estimates for new business proposals. These estimates were submitted as part of the
- 2 formal bidding process used to award government contracts.
- 3 I earned a Bachelor of Science degree in Industrial Engineering from Iowa State
- 4 University in 1984 and a Master of Business Administration from San Diego State
- 5 University in 1990.

1 I. PURPOSE AND SCOPE OF TESTIMONY

2	This testimony discusses the cost studies that estimate the test year volume					
3	variable mail processing unit costs for the First-Class Mail, Periodicals, and Standard					
4	Mail presort flats rate categories. Two sets of estimates are provided. The first set					
5	represents the mail processing unit costs based on the actual mail piece characteristics.					
6	The second represents the mail processing unit costs when the levels of presortation for					
7	certain rate categories are held constant. These estimates are referenced in the					
8	testimonies, workpapers, or library references of witnesses Eggleston (USPS-T-25),					
9	Robinson (USPS-T-29), Moeller (USPS-T-32), and Taufique (USPS-T-34).					
10						
11	II. DATA SO	DURCES				
12	Numerous data sources have been used to calculate the cost estimates included					
13	in this testimony. The following data sources from Docket No. R2000-1 have been					
14	relied upon to develop these estimates:					
15						
16 17 18 19 20 21	<u>Docket No.</u> R2000-1	<u>Data Description</u> Flats Bundle Study Flats Coverage Factors Flats Mail Processing Cost Model MTAC Package Integrity Work Group Data	<u>Data Source</u> LR-I-88 LR-I-89 LR-I-90 LR-I-297			
22	In additio	n, the Docket No. R2001-1 volume variability fact	ors found in Table 1 of			
23	witness Van Ty	Smith's testimony (USPS-T-13) have been relied	upon to develop these			
24	estimates. Finally, the following Docket No. R2001-1 library references are associated					
25	with this testimony:					
26						
27 28 29 30 31 32 33 34 35	<u>Docket No.</u> R2001-1	Data Description Wage Rates Piggyback/Premium Pay Factors CRA Mail Processing Unit Costs/ Cost Pool Piggyback Factors MODS Productivities/BCS Accept Rates USPS-T-24 Electronic Spreadsheets Flats Density Study Base Year Mail Volumes	Data Source LR-J-50 LR-J-52 LR-J-53 LR-J-66 LR-J-61 LR-J-63 LR-J-98			

The introductory paragraphs in USPS LR-J-61 and USPS LR-J-63 explain the purpose
 and contents of these library references, and both are incorporated by reference in this
 testimony.

4 III. FLATS TOTAL MAIL PROCESSING UNIT COST ESTIMATES

5 The cost methodology that has been used to estimate total flats mail processing 6 unit costs in this docket is similar to the cost methodology used in Docket No. R2000-1.¹ 7 In some cases, the methodology has been modified. These modifications are 8 discussed in detail throughout this testimony. In addition, the Postal Service has 9 continued to enhance the flats mail processing technologies that are used to process 10 First-Class Mail, Periodicals, and Standard Mail flats. These enhancements have 11 affected costs and are discussed as well.

12 13

A. FLATS MAIL PROCESSING TECHNOLOGIES AND SUBSEQUENT IMPACT ON COSTS

14 The equipment that has been used to process flat-shaped mail has changed in 15 recent years. Five years ago, the Flat Sorting Machine 881 (FSM881) was used to 16 process machinable flats and the Flat Sorting Machine 1000 (FSM1000) was used to 17 process nonmachinable flats. The FSM881 contained a Bar Code Reader (BCR), while 18 the FSM1000 did not. Both machines primarily sorted mail using manual "keying" 19 methods. Due to equipment capacity shortages, the FSM1000 was occasionally used 20 to process machinable mail. In addition, facilities that did not have any flats equipment, 21 or had a shortage of flats equipment, had to rely on a great deal of manual processing, 22 especially for the incoming secondary operations.

23

1. TEST YEAR EQUIPMENT

By test year 2003, the flats mail processing network will have changed. This network will rely on three types of equipment: the Advanced Flat Sorting Machine 100 (AFSM100), the FSM881, and the FSM1000.

The AFSM100 will become the cornerstone of the network. All AFSM100s will be deployed by the test year.² This machine has 120 bins, three feeding mechanisms, and is capable of operating at a much higher throughput than either the FSM881 or

¹ Docket No. R2000-1, USPS LR-I-90.

² Docket No. R2001-1, USPS-T-39, page 16.

FSM1000.³ It will be used to process machinable flats and is equipped with both a BCR
and an Optical Character Reader (OCR). In addition, the AFSM100 is also linked to the
Video Coding System (VCS) located within each plant.

4 The VCS is a keying operation similar to the Remote Encoding Center (REC) 5 operation used to process letters and cards. However, the VCS operation is not 6 completely identical to that used for letters and cards. Letter and card "images" are 7 lifted by various mail processing equipment and are "buffered" in the Image Processing 8 Sub System (IPSS) before being transmitted to the REC. In addition, letters and cards 9 are first processed through the Remote Computer Read (RCR) image recognition 10 hardware and software before being diverted to the REC. As a result, letters and cards 11 have to be staged and reprocessed later after the REC Data Conversion Operators (DCOs) have had a chance to key the images.⁴ 12

Unlike the situation for letters, the flats images that are lifted on the AFSM100 are not buffered. The images proceed directly to the VCS. The mail pieces are circulated through the machine a fixed number of times before "timing out."⁵ Mail pieces that are not finalized at that time will be rejected. In addition, flats mail processing equipment does not apply barcodes to mail pieces. As such, any flat-shaped mail piece that cannot be read by the AFSM100 will have to be processed through the VCS at each level of processing as it travels through the AFSM100 network.

20 Once the AFSM100s have been deployed, the FSM881s will either be excessed 21 or relocated to facilities that do not have flat sorting equipment. The FSM881 has 100 22 bins and four feeding mechanisms. These machines currently have BCR and OCR 23 capabilities and can be used to process machinable flats.

Finally, the AFSM100 has increased the Postal Service's flats processing
capacity. As such, the FSM1000 will ultimately be used for its original intended
purpose: the processing of nonmachinable flats. This machine has 101 bins and four
feeding mechanisms. By the test year, all FSM1000s will have both BCR and OCR

³ The AFSM100 can operate at a throughput in excess of 17,000 pieces per hour. Docket No. R2001-1, USPS-T-39, Chapter II at Section B.2.

⁴ The REC staff would only need to key a given mail piece if the RCR were unable to determine the finest-depth-ofsort barcode and "finalize" the mail piece.

⁵ Flats operating guidelines specify that these mail pieces should be allowed to circulate three times before timing out.

capabilities. Nonmachinable mail pieces that do not have access to the FSM1000 will
 have to be processed manually.

3

2. LETTERS COSTS AND FLATS COSTS

In developing the next generation of flats mail processing equipment, the Postal
Service has relied on technologies that have proven successful in controlling letter mail
processing costs. While there are some similarities between letter and flat mail
processing operations, there are still many differences that result in flats costing more to
process. These are addressed in more detail below.

9 First, as stated previously, flats mail processing equipment cannot apply 10 barcodes to mail pieces. As such, a flat mail piece that cannot be read by the 11 AFSM100 will have to be processed through the VCS at each level of processing. By 12 contrast, the application of barcodes to letters and cards usually results in those mail 13 pieces avoiding certain downstream operations, which can result in mail processing 14 savings. Furthermore, the flats sorting equipment does not incorporate RCR image 15 recognition hardware and software that can be used to reduce the keying costs for mail 16 pieces that cannot be read by the OCR.

Second, the flat sorting equipment operates at much slower throughputs than
does the letter sorting equipment. The AFSM100 may be able to process flats in
excess of 17,000 pieces per hour, but the Delivery Bar Code Sorter (DBCS) can sort
letters at rates approaching 40,000 pieces per hour.⁶ The diverse mail characteristics
associated with flats make it difficult to achieve flat mail processing equipment
throughputs approaching those of letter mail processing equipment.

Third, the flat sorting machines have higher staffing requirements than do letter mail processing equipment. For example, a fully staffed AFSM100 requires six mail processing clerks.⁷ This figure does not include those employees required to "prep" mail into Flat Mail Carts (FMC), nor does it include the VCS staff. For letter mail operations, a DBCS generally requires two mail processing clerks.⁸

⁶ Docket No. R2001-1, USPS-T-39, Chapter II at Section A.2.

⁷ Docket No. R2001-1, USPS-T-39, Chapter II at Section B.2.

⁸ Docket No. R2001-1, USPS-T-39, Chapter II at Section A.2.

Fourth, unlike letters, flat-shaped mail is predominantly entered in packages.⁹
Consequently, additional workhours are required to sort packages and "prep" the mail
(e.g., unpackage the mail) for FSM operations. In addition, package breakage has
proven to be a problem in the past.¹⁰ However, the Postal Service continues to work
with mailers to improve package integrity and identify alternative preparation methods
for flat-shaped mail.

7 Finally, letters and cards are "faced" in the same direction through the entire postal mail processing network.¹¹ Flats, on the other hand, do not have to be faced in 8 9 the exact same direction. The BCR and OCR on the three FSM models can read 10 barcodes or addresses oriented in any of four directions as long as the address side of 11 the mail piece faces the scanning equipment. In addition, flat sorting machines "drop" 12 mail pieces into chutes that feed flats tubs. On occasion, these mail pieces can lose 13 their orientation during that process. Letters are less likely to lose their orientation 14 because mail processing clerks must "sweep" them directly from the bins (or "stackers") 15 into nearby letter travs.

16 The test year flats technologies described in witness Kingsley's testimony 17 (USPS-T-39) have been incorporated into the cost models. These measures will 18 improve the Postal Service's ability to contain flats mail processing costs; however, these improvements are not identical to those that were implemented for letters.¹² 19 20 Consequently, they may not have the level of impact that the enhanced letter 21 technologies have had on letter mail processing operations. 22 B. ACTUAL TOTAL MAIL PROCESSING UNIT COST METHODOLOGY In Docket No. R2000-1, a hybrid cost methodology was used to calculate flats 23 mail processing unit cost estimates.¹³ The Commission accepted that methodology. 24

- 25 Consequently, a hybrid cost methodology is again used to calculate the mail processing
- 26 unit cost estimates.¹⁴ However, some modifications have been made. These

⁹ Nonautomation presort "NON-OCR" letters and automation carrier route letters can contain some packaging. For the most part, letter mail processing operations are now tray based.

¹⁰ Docket No. R2000-1, USPS LR-I-297.

¹¹ For single-piece letters and cards, the mail pieces would be faced properly once they have been processed through cancellation operations.

¹² Docket No. R2001-1, USPS-T-22, page 3.

¹³ Docket No. R2000-1, USPS LR-I-90.

¹⁴ Docket No. R2001-1, USPS LR-J-61.

modifications will be discussed in detail later in this testimony. The estimates of total
mail processing unit costs by rate category are summarized below in Table 1 on page
14.

4

1. CRA MAIL PROCESSING UNIT COSTS

5 The flats cost analysis relies upon shape-specific Cost and Revenue Analysis 6 (CRA) mail processing unit costs, which are reported by cost pool in the In-Office Cost System (IOCS).¹⁵ These CRA mail processing unit costs are subdivided into 54 cost 7 8 pools. Each cost pool represents a specific mail processing task performed at either 9 Bulk Mail Centers (BMC), Management Operating Data System (MODS) plants, or non-10 MODS plants. The costs are "mapped" to each cost pool using the Productivity 11 Information Reporting System (PIRS) or MODS operation number associated with each 12 IOCS tally.

Each cost pool has been classified into one of three categories: worksharing
 related proportional, worksharing related fixed, or non-worksharing related fixed.¹⁶

15 The "worksharing related proportional" cost pools contain the costs for piece or 16 package distribution operations that are directly affected by the presorting and/or 17 prebarcoding activities performed by mailers. These cost pools are "proportional" in that 18 the magnitude of the costs, and therefore worksharing related savings, are directly 19 related to the specific level of presorting and/or prebarcoding. In addition, these costs 20 pools contain the costs for the tasks that have actually been modeled. The flat sorting 21 machine ("/fsm") cost pool is an example of a worksharing related proportional cost 22 pool. This classification represents the largest percentage of the CRA mail processing 23 unit costs (typically 50-70 percent).

The "worksharing related fixed" cost pools contain costs for other activities that are also affected by worksharing. However, these costs do not vary as a direct result of the specific worksharing options chosen by a given mailer. These costs represent tasks that have not actually been modeled. The bulk mail entry and verification ("LD79") cost pool is an example of a worksharing related fixed cost pool. As an example, the acceptance and verification unit costs for automation 3-digit and automation 5-digit flat

¹⁵ Docket No. R2001-1, USPS LR-J-53.

¹⁶ Docket No. R2001-1, USPS LR-J-61.

mail pieces should be roughly the same. Had a proportional classification been used,
the cost differences between these two rate categories would have been artificially
expanded after the model costs were tied back to the CRA. Thus, assigning these
costs as worksharing related fixed is reasonable. This classification represents 15-20
percent of the CRA mail processing unit costs.

6 The "non-worksharing fixed" category consists of those remaining costs that are 7 not affected at all by the types of worksharing activities covered in this testimony. The 8 Express Mail ("express") cost pool is an example of a non-worksharing related fixed cost 9 pool.

10

2. MODEL-BASED MAIL PROCESSING UNIT COSTS

11 When it is not possible to isolate CRA mail processing unit costs at the rate 12 category level, an alternative method of cost estimation is needed. In this testimony, 13 cost models are used to de-average the CRA mail processing unit cost categories. 14 Cost models have been developed for each rate category. For example, cost models 15 have been created for the First-Class Mail flats nonautomation presort, mixed Area 16 Distribution Center (ADC) automation presort, ADC automation presort, 3-digit 17 automation presort, and 5-digit automation presort rate categories. These models are 18 then used to de-average the CRA mail processing unit costs for "First-Class Mail presort 19 flats."

Each of the flats cost models consists of two spreadsheets: a mail flow spreadsheet and a cost spreadsheet. These spreadsheets are used to calculate model costs. A weighted model cost for all the rate categories being de-averaged is then computed using base year mail volumes and tied back to the CRA using adjustment factors. These factors are used to estimate the total flats mail processing unit costs by rate category.

26

a. MAIL FLOW SPREADSHEET

For this docket, mail flow spreadsheets have been created which incorporate recent mail processing changes.¹⁷ Each spreadsheet "flows" 10,000 flat mail pieces through the mail processing network. This network is represented by a series of boxes (operations) and arrows on each spreadsheet that "flow" mail to other operations. Each

¹⁷ Docket No. R2001-1, USPS LR-J-61.

box is separated into two parts. The right-hand section represents the actual number of physical pieces processed in a given operation. The left-hand section is equal or higher in value and reflects the fact that some pieces are processed through a given operation more than once. The latter values are what is ultimately accessed by the cost sheet and used to calculate model costs. The 10,000 mail pieces are flowed from one operation to the next using various input data that are described below.

7

i. BASE YEAR MAIL VOLUMES

8 The Docket No. R2000-1 base year (1998) mail characteristics data for First-9 Class Mail, Periodicals, and Standard Mail flats were used as the starting point in 10 developing mail flow spreadsheets in this docket.¹⁸ These mail characteristics include 11 the mail volumes by package and container presort level for each rate category. The 12 1998 data were adjusted with mail volume information for base year 2000.¹⁹

13

ii. PACKAGE SORT

14 The base year 2000 mail volume data were then used to estimate the number of 15 packages finalized and broken in each package sorting operation. In addition, Docket 16 No. R2000-1 data related to the package sorting productivities, package breakage 17 rates, package mail flow densities, and the number of package handlings were used in this analysis.²⁰ In terms of package breakage, the data from Docket No. R2000-1 18 19 USPS LR-I-297 have been used to determine the percent of packages broken for each 20 first handling of that package. For pallets and sacks, these percentages are 1.1 percent 21 and 17.5 percent, respectively.

The percent of broken packages for all subsequent handlings has been taken from Docket No. R2000-1, USPS LR-I-88. The results from this study measured breakage rates for pallets and sacks of 10 percent and 20 percent, respectively. In order to be conservative, the 10 percent figure has been used for both pallets and sacks.

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iii. ENTRY PROFILE

¹⁸ Docket No. R2000-1, USPS LR-I-90.

¹⁹ Docket No. R2001-1, USPS LR-J-61, pages 35, 65, and 92.

²⁰ Docket No. R2000-1, USPS LR-I-88 and LR-I-297.

The point at which packages are broken and finalized is then used to develop an
 "ENTRY PROFILE" spreadsheet. This spreadsheet translates the number of packages
 back into pieces, with the 10,000-piece figure being used for each rate category.

The mail flow spreadsheet for each rate category then pulls these data into the corresponding cell on the "PIECE ENTRY POINTS" section based on whether they are machinable and/or barcoded. The "PCS IN" box at the top of each mail flow spreadsheet sums the data in the "PIECES ENTRY POINTS" cells to ensure that 10,000 mail pieces are entered into the model.

9

iv. COVERAGE FACTORS

In general, a coverage factor represents the amount of mail that has access to a
specific type of equipment. Coverage factors are expressed in percentage terms and
have historically been used in the flats mail processing cost models. The coverage
factors used in this docket are taken from two sources.

14 First, the originating and destinating coverage factors, by class of mail, that were calculated in Docket No. R2000-1 are again used in this docket.²¹ The FSM1000 15 16 coverage factors are used for both the AFSM100 and the FSM1000 machines. In 17 general, the same facilities tend to have both machines. Furthermore, all FSM1000s 18 were deployed by the Docket No. R2000-1 test year when that analysis was conducted. 19 The results would therefore not change significantly were a new analysis undertaken. 20 The second set of coverage factors that are used concern the percent of incoming secondary mail that is processed in AFSM100/FSM881 operations.²² These 21 22 figures are estimates that have been provided by operations personnel.

23

v. ACCEPT RATES

The accept rates used in the mail flow spreadsheets reflect the fact that, for a variety of reasons, some mail will not be accepted by the different types of automated flat mail processing equipment and will have to be diverted to manual operations for processing. These accept rates are taken from two sources.

The FSM "keying accept", "refed/misfaced VCS time out," and "total accept rates" were calculated using End-Of-Run (EOR) data from a recent field study.²³ The

²¹ Docket No. R2000-1, USPS LR-I-89.

²² It is assumed that the remaining incoming secondary flats mail volume would be processed manually; the FSM1000 will not be used for incoming secondary processing.

1 FSM "keying accept" rate is the percentage of mail successfully keyed by employees 2 feeding the machine itself; it is not related to VCS keying activities. The FSM1000 is the 3 only equipment in the mail flow models that requires such keying. The rejects from the 4 automated FSM1000 operation are assumed to be keyed one time only. Subsequent 5 rejects are diverted to manual operations. The "refed/misfaced VCS timeout" accept 6 rate reflects the percentage of total mail volume that must be refed through the machine 7 because the VCS keyers did not finalize the mail piece before the mail piece "timed 8 out." The models assume that this mail is refed only once. The "total accept rate" 9 represents the total percentage of the AFSM100 mail that is finalized.

The results from engineering studies were also used in the mail flow models.
The "BCR accept" rate reflects the percentage of barcoded mail that was accepted on
the AFSM100 during engineering tests. The "OCR accept" rate reflects the percentage
of non-barcoded mail pieces that were finalized by the AFSM100 in these same tests.
Finally, the "VCS image finalization rate" represents the percentage of mail in which
DCO keyers in the VCS were able to achieve a finest-depth-of-sort result.

16

vi. MAIL FLOW DENSITIES

17 A "sort plan" is a software program which designates the bin on mail processing 18 equipment to which each mail piece is sorted based on ZIP Code information. The term 19 "density" refers to the percentage of mail that is sorted to a given bin on a machine 20 using a given sort plan. In the mail flow spreadsheets, automation/mechanization 21 density percentages are used to flow mail to succeeding operations. In this docket, 22 these mail flow densities have been updated using the results from a recent field study.²⁴ In this analysis, the manual densities are assumed to be the same as those for 23 24 the FSM1000. A separate manual analysis was not conducted.

The data inputs described above are used in the mail flow spreadsheets to "flow" 10,000 mail pieces through a modeled representation of the postal mail processing network. After the 10,000 mail pieces are finalized in either an automation or manual incoming secondary operation, the finalized mail volumes are totaled for each of those operations and the sum is entered in the "PCS OUT" box at the top of the page. This

²³ Docket No. R2001-1, USPS LR-J-63, page 15.

²⁴ Docket No. R2001-1, USPS LR-J-63, page 14.

calculation is performed to ensure that all 10,000 pieces that are entered into the model
 are also processed through the model.

3

b. COST SPREADSHEET

Each cost spreadsheet accesses the mail volumes from each operation in the corresponding mail flow spreadsheet.²⁵ This volume information, in conjunction with the other data inputs described below, is used to calculate a mail processing cost for the mail volumes flowing through each operation. Each operation cost is then divided by the "PCS OUT" mail volumes in order to determine the weighted operation cost. The sum of these weighted operation costs is the model cost.

10

i. MARGINAL (VOLUME VARIABLE) PRODUCTIVITIES

11 In this docket, the productivity values have come from three sources. The 12 productivities for manual package sorting operations have been taken from a Docket No. R2000-1 study.²⁶ The productivities for the FSM881, FSM1000, and manual 13 operations are taken from a study that was conducted using FY 2000 MODS data.²⁷ 14 15 The AFSM100 productivities that were calculated in this latter study have not been 16 used. Few AFSM100 machines had been deployed at the time FY 2000 ended on 17 September 8, 2000. As an alternative, AFSM100 productivities for Accounting Period 18 (AP) 10 Year to Date (YTD) FY 2001 have been used. The marginal productivity values 19 are calculated by dividing the actual productivity values for each operation by the 20 volume variability factors found in USPS-T-13, Table 1.

21

ii. WAGE RATES

Two separate wage rates are used to calculate model costs. The first wage rate reflects the wages for mail processing employees working at REC sites. It is assumed this same wage rate applies to VCS employees. The "other mail processing" wage rate is an aggregate rate for all other mail processing employees who do not work at REC sites.²⁸

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iii. "PIGGYBACK" (INDIRECT COST) FACTORS

²⁵ Docket No. R2001-1, USPS LR-J-61.

²⁶ Docket No. R2000-1, USPS LR-I-88.

²⁷ Docket No. R2001-1, USPS LR-J-56.

²⁸ Docket No. R2001-1, USPS LR-J-50.

"Piggyback" factors are used to estimate indirect costs.²⁹ This methodology is 1 2 consistent with the methodology used by the Commission in Docket No. R2000-1. 3 **iv. PREMIUM PAY FACTORS** 4 Premium pay factors are used to account for the fact that employees earn "premium pay" for evening and Sunday work hours. As an example, First-Class Mail is 5 6 processed during the premium pay time periods (Tours 3 and 1) while Standard Mail is 7 processed during regular business hours (Tour 2). Therefore, the First-Class Mail factor is greater than the Standard Mail factor.³⁰ 8 9 v. PACKAGE SORTING COSTS 10 The package volumes calculated on the "PACKAGE SORT" spreadsheet by 11 operation are used to calculate the package sorting costs in the cost spreadsheet for 12 each rate category. Separate productivities are also available for each operation as 13 described above. 14 c. CRA ADJUSTMENTS 15 The model costs for each rate category are weighted together using base year mail volumes.³¹ The sum of the CRA worksharing related proportional cost pools is 16 17 then divided by this weighted model cost in order to calculate the CRA proportional 18 adjustment factor. The costs for the remaining two cost pool classifications are used as 19 fixed adjustments. The total mail processing unit costs are calculated as follows: 20 21 (Mail Processing Model Cost) * (Worksharing Related Proportional Adjustment Factor) + 22 (Worksharing Related Fixed Factor) + (Non-Worksharing Related Fixed Factor) 23 24 The actual total mail processing unit costs by rate category for First-Class Mail, 25 Periodicals, and Standard Mail presort flats can be found in Table 1 below on page 14. 26 C. PRESORT-ADJUSTED MAIL PROCESSING UNIT COST METHODOLOGY 27 The actual figures shown in Table 1 are not always an accurate measure of the 28 value associated with the prebarcoding of flat-shaped mail. For example, First-Class 29 Mail has one nonautomation presort rate category. An examination of the mail 30 characteristics for these mail pieces reveals that a great deal of this mail is presorted to

 ²⁹ Docekt No. R2001-1, USPS LR-J-52.
 ³⁰ Docket No. R2001-1, USPS LR-J-52.
 ³¹ Docket No. R2001-1, USPS LR-J-98.

either 3-digits or 5-digits. As such, the actual total mail processing unit costs for FirstClass nonautomation presort flats are lower than those for First-Class automation mixed
ADC presort flats. In order to make a more insightful comparison, the costs for
automation mixed ADC presort flats should be compared to the costs for nonautomation
presort flats that have been presorted to the same level (in this instance, mixed ADC).
Consequently, adjusted costs were developed for First-Class Mail, Periodicals, and
Standard Mail flats.

8 For First-Class Mail flats, adjusted costs were developed for nonautomation 9 presort flats at each presort level (mixed ADC, ADC, 3-digit, and 5-digit). The costs for 10 the automation presort flats rate categories remained the same. The adjusted cost 11 models were developed using the identical entry profile from the corresponding 12 automation mail flow model. For example, the nonautomation mixed ADC mail flow 13 model uses the same entry profile as the automation mixed ADC mail flow model. The 14 only difference is that the mail volumes for barcoded machinable and nonmachinable 15 mail in the automation model were entered as non-barcoded machinable and 16 nonmachinable mail in the nonautomation model. The model costs from these models 17 were adjusted using the actual CRA adjustment factors described above.

18 For Periodicals and Standard Mail, a similar analysis was performed, but the 19 adjustments were made to the automation model costs. Therefore, the nonautomation 20 model costs remained the same. The adjusted cost models were developed using the 21 identical entry profile from the corresponding nonautomation mail flow model. For 22 example, the Periodicals automation basic presort mail flow model uses the same entry 23 profile as the Periodicals nonautomation basic presort mail flow model. The only 24 difference is that the mail volumes for non-barcoded machinable and nonmachinable 25 mail in the nonautomation model were entered as barcoded machinable and 26 nonmachinable mail in the automation model. The model costs from these models were 27 adjusted using the actual CRA adjustment factors as described above.

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1	TABLE 1:					
2	FLATS TOTAL MAIL PROCESSING UNIT COST ESTIMATES					
3	RATE CATEGORY	ACTUAL TOTAL MAIL PROCESSING UNIT COST (CENTS)	PRESORT-ADJUSTED TOTAL MAIL PROCESSING UNIT COST (CENTS)			
	FIRST-CLASS MAIL FLATS					
	Nonautomation Flats	32.614				
	Nonautomation Mixed ADC Flats		49.901			
	Nonautomation ADC Flats		37.732			
	Nonautomation 3-Digit Flats		36.839			
	Nonautomation 5-Digit Flats		23.129			
	Automation Mixed ADC Flats	40.757	40.757			
	Automation ADC Flats	31.844	31.844			
	Automation 3-Digit Flats	31.845	31.845			
	Automation 5-Digit Flats	21.666	21.666			
	PERIODICALS FLATS					
	Nonautomation Basic Flats	25.051	25.051			
	Nonautomation 3-Digit Flats	20.126	20.126			
	Nonautomation 5-Digit Flats	13.308	13.308			
	Nonautomation Carrier Route Flats	6.927	6.927			
	Automation Basic Flats	20.529	21.489			
	Automation 3-Digit Flats	17.422	17.936			
	Automation 5-Digit Flats	12.454	12.707			
	STANDARD MAIL FLATS					
	Nonautomation Basic Flats	19.729	19.729			
	Nonautomation 3/5-Digit Flats	12.866	12.866			
	Automation Basic Flats	17.748	17.009			
	Automation 3-/5-Digit Flats	11.709	11.662			

TABLE 1: FLATS TOTAL MAIL PROCESSING UNIT COST ESTIMATES

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